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A citrus by-product bioformulation (Bioact-LM) to control blue mold and brown rot in postharvest value chain

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Why this topic in FoodWaStop: rationale and objectives

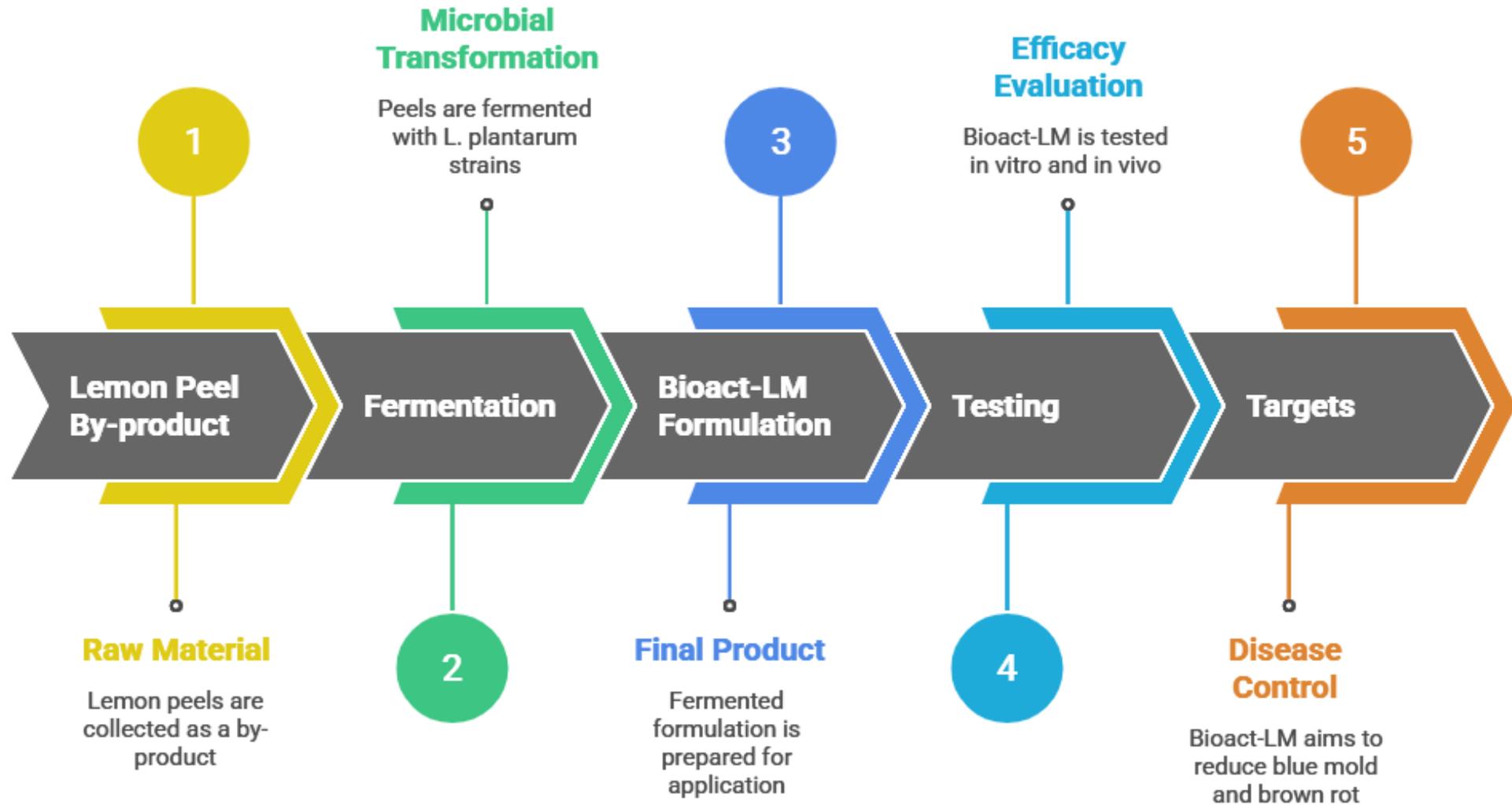
- Postharvest rots drive losses in the citrus chain (blue mold, brown rot).
- Control options are limited and still rely on a few treatments.
- Citrus processing generates large peel side streams.
- Bioact-LM (lemon peel fermentation) as a case study aligned with FoodWaStop themes.



Source: PeelPioneers

Aim and approach

Aim: Develop Bioact-LM to reduce citrus postharvest losses and fit a circular approach.



Bioact-LM: production in brief

- Starting material: lemon peel powder (by-product).
- Fermentation with *L. plantarum* N3B2/M2B2 → bioactive formulation (Bioact-LM).
- Tested by contact + volatile-mediated activity (VOCs).



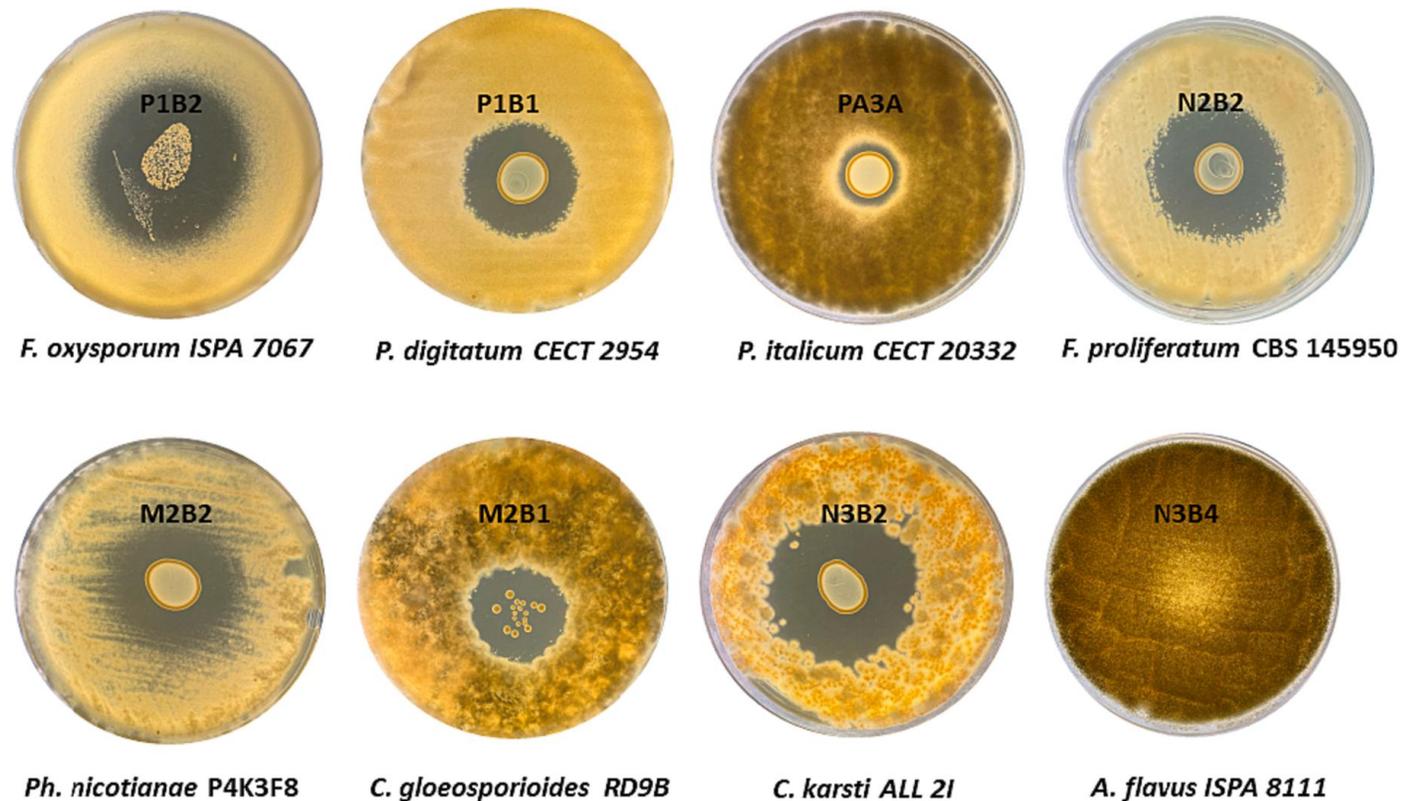
Key idea

Use fermentation to enrich lemon peel-derived matrices with antimicrobial metabolites (organic acids, phenolics, VOCs).

Screening pipeline and broad-spectrum activity

- 13 LAB isolates recovered from citrus peel and identified (MALDI-TOF).
- *In vitro* screening with dual-culture overlay and agar diffusion tests.
- Pathogen panel: fungi and oomycetes (including *Penicillium* and *Phytophthora* spp).
- Two *L. plantarum* isolates (N3B2, M2B2) selected for highest and consistent inhibition.

Isolate code	Species	Host (Species and Cultivar)	Geographical Origin
M1B1	<i>Lactiplantibacillus plantarum</i>	<i>Citrus × clementina</i>	Tavernes blanques, Valencia, Spain
M1B2	<i>La. plantarum</i>	<i>Citrus × clementina</i>	Tavernes blanques, Valencia, Spain
M2B1	<i>La. plantarum</i>	<i>Citrus × clementina</i>	Tavernes Blanques, Valencia, Spain
N3B2	<i>La. plantarum</i>	<i>Citrus sinensis</i> 'Washington Navel'	Torrent, Valencia, Spain
N1B2	<i>La. plantarum</i>	<i>C. sinensis</i> 'Washington Navel'	Torrent, Valencia, Spain
N2B2	<i>La. plantarum</i>	<i>C. sinensis</i> 'Washington Navel'	Torrent, Valencia, Spain
M2B2	<i>La. plantarum</i>	<i>C. sinensis</i> 'Washington Navel'	Torrent, Valencia, Spain
N3B1	<i>Leuconostoc mesenteroides</i>	<i>C. sinensis</i> 'Washington Navel'	Torrent, Valencia, Spain
N1B1	<i>L. mesenteroides</i>	<i>C. sinensis</i> 'Valencia'	Alicante, Valencia, Spain
N3B4	<i>L. mesenteroides</i>	<i>C. sinensis</i> 'Valencia'	Alicante, Valencia, Spain
P2A3	<i>La. plantarum</i>	<i>Citrus limon</i> 'Verna'	Alicante, Valencia, Spain
P1B2	<i>La. plantarum</i>	<i>C. limon</i> 'Verna'	Alicante, Valencia, Spain
P1B1	<i>La. plantarum</i>	<i>C. limon</i> 'Verna'	Alicante, Valencia, Spain



Chemical profile of Bioact-LM

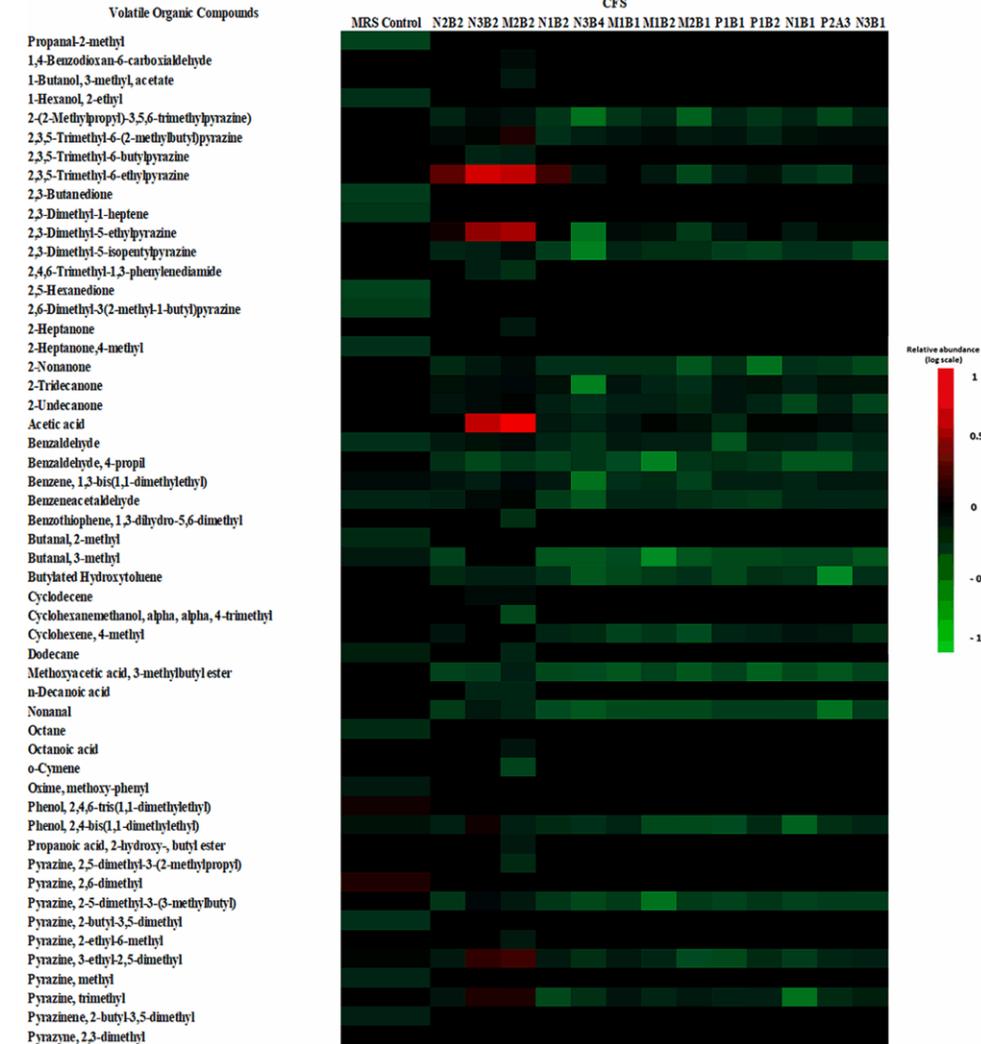
Main metabolite classes detected in fermented lemon medium

- Major: lactic acid, acetic acid.
- Minor: phenolic acids (incl. salicylic acid), phenyllactic acid.
- VOCs: volatile mixture (second mode of action).
- M2B2 showed higher lactic acid; N3B2 showed higher DL-3-phenyllactic acid.

Table 7

Quantification of phenolic compounds in mg/L (DL-3-Phenyllactic acid, 3-4-Dihydroxyhydrocinnamic acid, salicylic acid, vanillic acid) and organic compounds in g/L (lactic and acetic acid) produced in LM formulations. Data are means \pm SD. Letters indicate statistically significant differences as determined using one-way ANOVA Tukey HSD post hoc test ($p < 0.01$). ND, not detected.

Phenolic and organic compounds	Lemon peel medium (LM)		
	Control	N3B2	M2B2
DL-3-phenyllactic acid	ND ^c	24.51 \pm 0.93 ^a	19.44 \pm 0.74 ^b
3-4-dihydroxyhydrocinnamic	ND ^b	12.01 \pm 0.46 ^a	11.76 \pm 0.65 ^a
Salicylic acid	ND ^b	0.84 \pm 0.24 ^a	0.73 \pm 0.21 ^a
Vanillic acid	ND ^b	0.07 \pm 0.02 ^a	0.05 \pm 0.02 ^a
Lactic acid	ND ^c	13.52 \pm 0.38 ^b	15.64 \pm 0.41 ^a
Acetic acid	ND ^b	1.45 \pm 0.21 ^a	1.61 \pm 0.16 ^a



Interpretation: multi-compound, multi-target activity rather than a single active ingredient.

Blue mold control on oranges (*Penicillium italicum*)

In vivo test (orange fruit)

- Treatments: control vs fermented LM with N3B2 or M2B2.
- Outcome: reduced disease severity over time and reduced conidia production.

Interpretation for the value chain

- Lower sporulation may reduce cross-contamination in packing and storage.

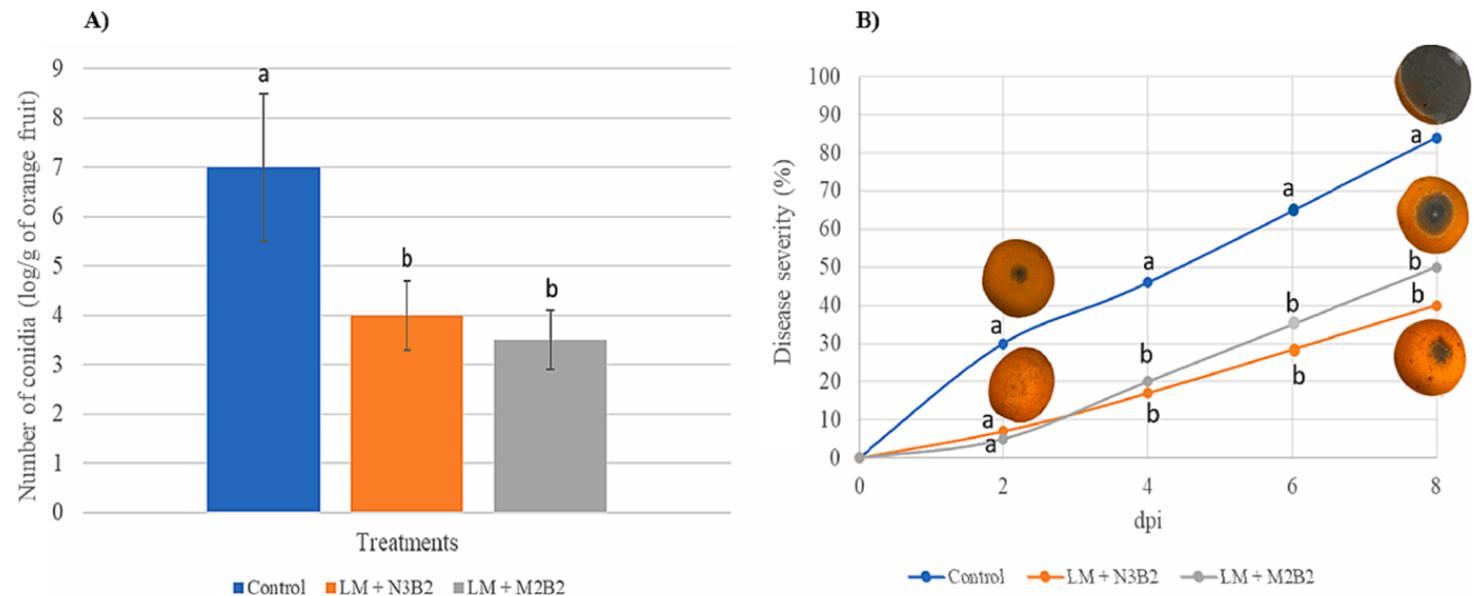


Fig. 5. Efficacy of treatments with LM-based formulations fermented with two diverse *La. plantarum* isolates in reducing the severity of blue mold incited by *P. italicum* and pathogen sporulation on artificially inoculated sweet orange fruit. A. Sporulation of *P. italicum* after 7 days of incubation at 16 ± 2 °C, expressed as number of conidia produced in infected wounds per gram of plant matrix ($\log g^{-1}$) (means \pm SE) (left). Different letters indicate statistical significance according to Fisher's protected LSD test ($p < 0.05$). B. Disease severity (mean % of fruit surface affected by rot) on orange fruit at various time intervals after inoculation (dpi). Different letters indicate statistical significance according to Fisher's protected LSD test ($p < 0.05$) (right). (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

Brown rot (*Phytophthora* spp.): contact activity

In vitro MIC/MFC of Bioact-LM

- Test range: from 0.6 to 300 mg/mL (microplate assay).
- Range: MIC 18.75–150 mg/mL; MFC 37.5–300 mg/mL.
- Species-dependent response (e.g., MIC 75–150 mg/mL; MFC up to 150–300 mg/mL depending on isolate).

Table 2

Minimum Inhibitory Concentration (MIC) and Minimum Fungicidal Concentration (MFC) of the bioactive Lemon Medium (LM) -based formulation against diverse *Phytophthora* species.

<i>Phytophthora</i> isolates	Bioactive LM-based formulation (mg/mL ± ME ^a)	
	MIC	MFC
<i>Phytophthora</i> × <i>cambivora</i> MSQ2C	18.75 ± 0.1	37.50 ± 0.1
<i>P. cinnamomi</i> CECT 2965	150.00 ± 0.1	150.00 ± 0.1
<i>P. citricola</i> CECT 20567	150.00 ± 0.1	150.00 ± 0.1
<i>P. citrophthora</i> IMI 396200	150.00 ± 0.1	300.00 ± 0.1
<i>P. multivora</i> CycC2	150.00 ± 0.1	300.00 ± 0.1
<i>P. nicotianae</i> T3-B-K1A	75.00 ± 0.1	150.00 ± 0.1
<i>P. oleae</i> V2-K10A	75.00 ± 0.1	150.00 ± 0.1
<i>P. palmivora</i> CP2B	75.00 ± 0.1	150.00 ± 0.1
<i>P. parvispora</i> I-1Q1A	150.00 ± 0.1	300.00 ± 0.1
<i>P. pseudosyringae</i> CBS 111775	18.75 ± 0.1	37.50 ± 0.1
<i>P. ramorum</i> CECT 20519	37.50 ± 0.1	37.50 ± 0.1

^a Measurement Error (ME).

Why relevant for postharvest

- Contact activity supports applications such as dips, sprays, or coatings.
- Target pathogens include citrus brown rot agents (*P. nicotianae*, *P. citrophthora*, *P. palmivora*, etc.).

Brown rot (*Phytophthora* spp.): VOC-mediated inhibition

- Bioact-LM releases volatile organic compounds (VOCs) that inhibit mycelial growth in a sealed-plate headspace assay (no direct contact).
- Species-dependent inhibition (e.g. *P. pseudosyringae* (100%) and a marked effect for *P. ramorum*)
- Practical meaning: may contribute under storage conditions.

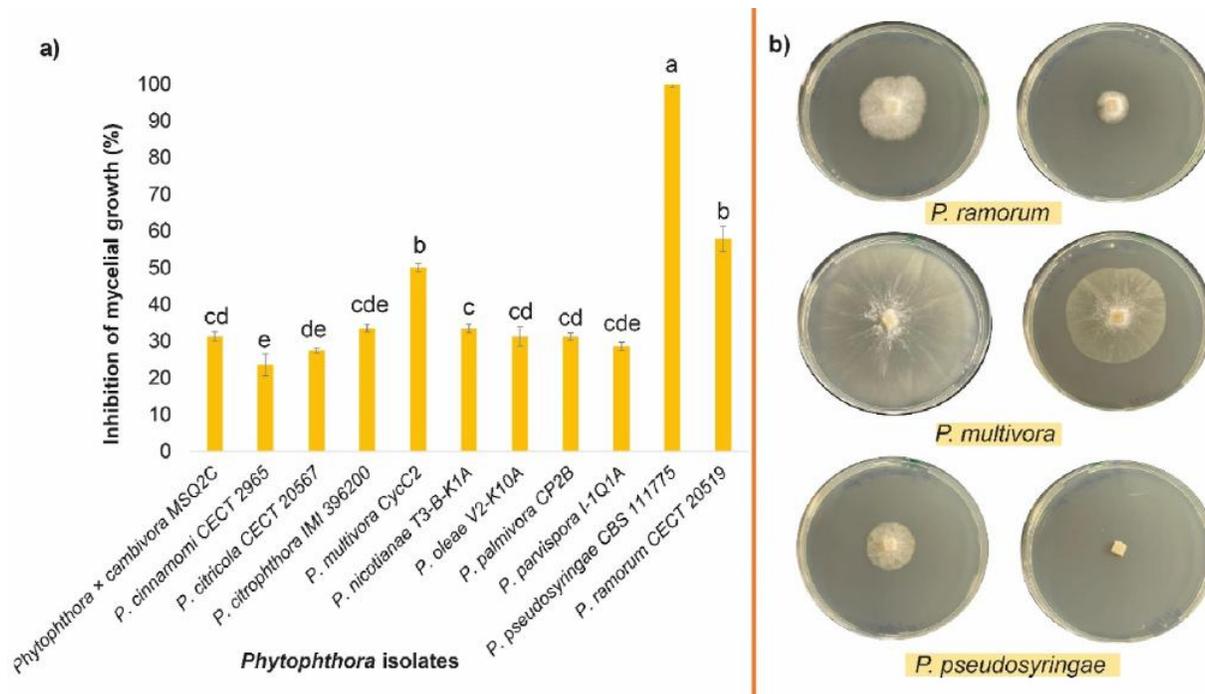


Fig. 2. *In vitro* inhibitory activity on *Phytophthora* species of volatile organic compounds (VOCs) released by bioactive LM-based formulation. a) Inhibition of mycelial growth (%) of *Phytophthora* strains; values sharing the same letters are statistically similar according to one-way ANOVA Tukey HSD post hoc test ($p < 0.05$); bars represent standard deviation. b) In plate growth inhibition determined by VOCs (on the left) or sterile distilled water (on the right) on *P. ramorum* CECT 20519 and *P. multivora* CycC2, *P. pseudosyringae* CBS 111775.

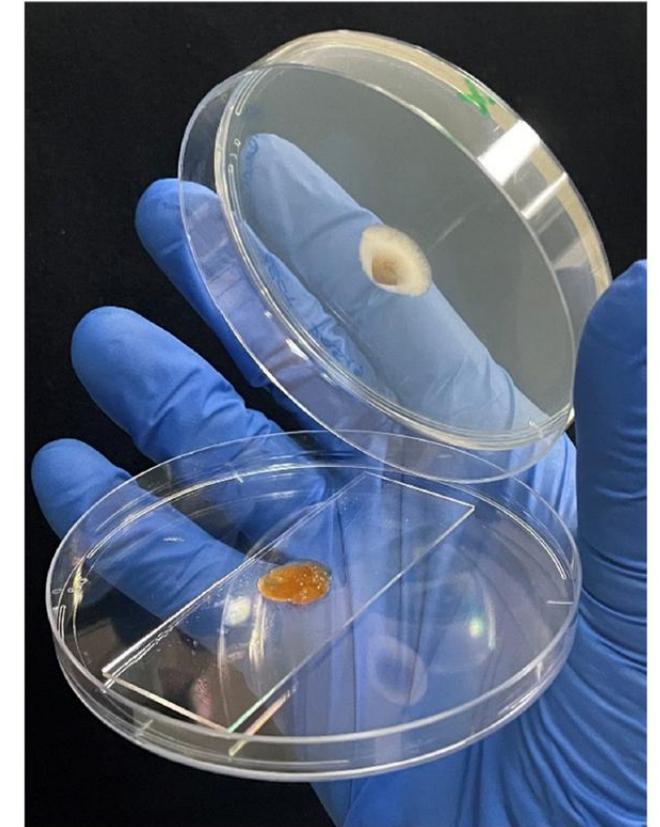
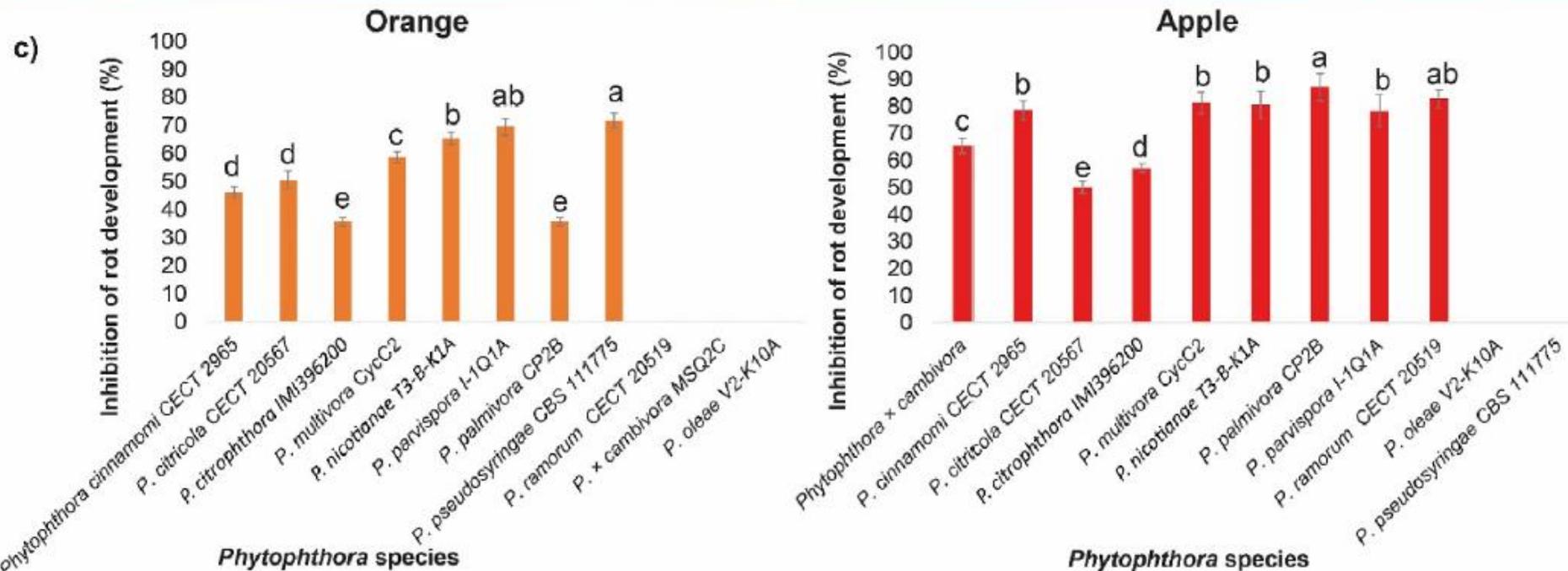
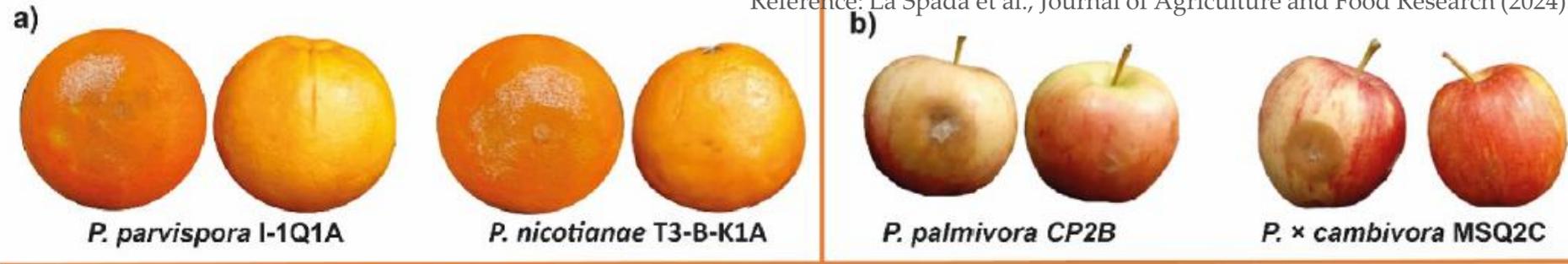


Fig. 1. Assay of the *in vitro* test for evaluating the efficacy of volatile organic compounds (VOCs) released by the bioactive Lemon Medium-based formulation in limiting the mycelial growth of *Phytophthora* species.

In vivo brown rot control (orange and apple)

Reference: La Spada et al., Journal of Agriculture and Food Research (2024).



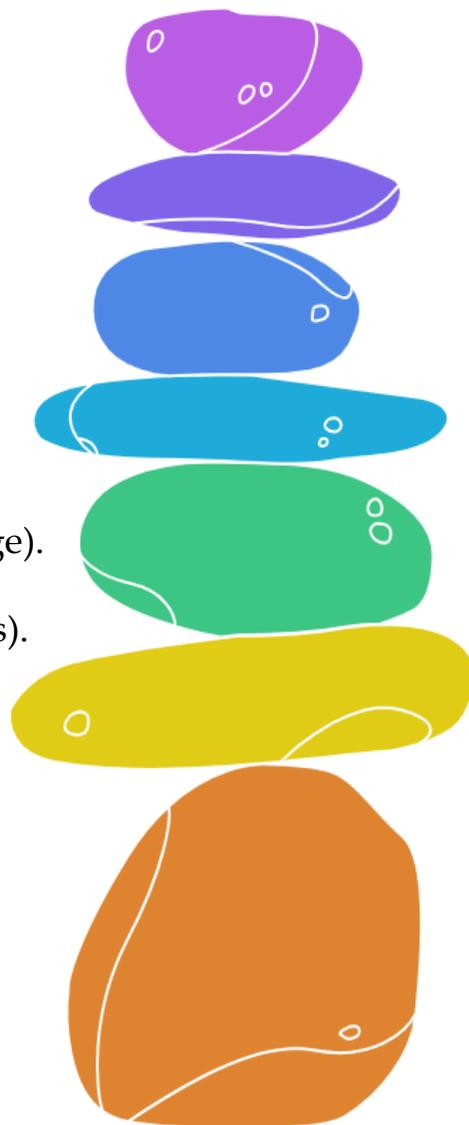
- High: 65–70%;
- Moderate: 50–60%;
- Lower: ≤35%.
- Species-dependent efficacy.

Fig. 3. Effectiveness of the bioactive LM-based formulation in preventing *Phytophthora* rot on orange and apple fruit, 7 days post inoculation with different *Phytophthora* species. a) orange fruit inoculated with *P. parvispora* I-1Q1A and *P. nicotianae* T3-B-K1A treated with the bioactive LM-based formulation (fruit on the left) or sterile distilled water (fruit on the right); b) apple fruit inoculated with *P. palmivora* CP2B and *Phytophthora* × *cambivora* MSQ2C treated with the bioactive LM-based formulation (fruit on the left) or sterile distilled water (fruit on the right); c) *In vivo* Inhibition of rot development (%) on orange (on the right) and apple (on the left) fruits; values sharing the same letters are statistically similar according to one-way ANOVA Tukey HSD post hoc test ($p < 0.05$); bars represent standard deviation.

Limitations and next steps

Limitations

- Packinghouse protocol not optimised.
- Efficacy depends on conditions (cultivar, wounds, storage).
- Batch-to-batch variability (fermentation and peel batches).



Next steps

- Define dose and contact time (dip/spray).
- Stability + compatibility (coatings/waxes, sensory).
- Semi-commercial validation + regulatory pathway.

Where Bioact-LM can fit in the citrus postharvest chain

- **Packinghouse:** dip or spray after washing/sanitising.
- **Cold storage:** support disease suppression; reduce cross-contamination risk.
- **Formulation route:** liquid treatment or ingredient for biodegradable coatings.



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Biological Control 189 (2024) 105443



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A circular economy approach: A new formulation based on a lemon peel medium activated with lactobacilli for sustainable control of post-harvest fungal rots in fresh citrus fruit

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HIGHLIGHTS

- LABs isolated from citrus fruit peel showed broad spectrum antifungal activity.
- Development of a lemon peel powder fermented by LAB from citrus.
- Effective activity of bioproduct to prevent blue mould of citrus fruits.
- Organic and phenolic acids were the prevalent active metabolites in the bioproduct.

Riolo et al., 2024 — Biological Control



Journal of Agriculture and Food Research 17 (2024) 101227



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Journal of Agriculture and Food Research

journal homepage: www.sciencedirect.com/journal/journal-of-agriculture-and-food-research



Exploring eco-friendly solutions for Phytophthora disease management: Harnessing the anti-oomycete potential of a fermented lemon waste formulation

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La Spada et al., 2024 — Journal of Agriculture and Food Research

Take-home messages

- Bioact-LM is obtained by fermenting lemon peel by-products with *L. plantarum* strains from citrus peel.
- Bioact-LM reduced blue mold (*P. italicum*) and brown rot (*Phytophthora* spp.) in fruit assays.
- Two complementary effects were observed: contact inhibition and VOC-mediated inhibition.
- This is aligned with FoodWaStop themes: loss reduction and citrus by-product valorisation.

Related publication linked to FoodWaStop

Postharvest Biology and Technology 233 (2026) 114068



Contents lists available at [ScienceDirect](#)

Postharvest Biology and Technology

journal homepage: www.elsevier.com/locate/postharvbio



Antifungal activity and sensory analyses of chitosan aromatized with essential oils for the protection of fresh oranges and apples

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